

# Epoxol® Floor P

## Solvent-free epoxy system for the creation of self-leveling floors

### Description

Two-component solvent-free epoxy system, suitable for the creation of self-leveling floors

### Fields of application

On interior floors which require high mechanical and chemical resistance, e.g. in:

- Factories, laboratories, and warehouses
- Parking & car service garages
- Refrigerating rooms

*The surfaces require appropriate preparation and priming prior to the application of Epoxol® Floor P.*



### Packing

Set (A+B) of 12,7kg

### Colours

Grey RAL 7040

### Properties - Advantages

- High mechanical and chemical resistance
- Excellent resistance to abrasion and impact
- Remarkable hardness and durability
- Excellent adhesion on concrete substrate
- Resistant to alkalis and dilute acids, petroleum products, sea water and many solvents
- Broad service temperature range
- Also ideal for the creation of anti-slip interior floors
- Suitable also for mixing with quartz sand of various grain sizes for the creation of multi-purpose resin mortars

### Technical characteristics

Mixing ratio A:B (by weight)	100:27
Density (EN ISO 2811-1)	1,45kg/L (±0,1)
Solids content by weight	~100%
Solids content by volume	~100%
Gloss (60°)	90 (mixed with Quartz sand M-32)

Abrasion resistance (Taber Test, CS 10/1000/1000, ASTM D4060)	83mg (mixed with Quartz sand M-32)
Adhesion strength (EN 13892-8)	≥2,5N/mm <sup>2</sup>
Hardness Shore D (ASTM D2240)	72
Impact resistance (EN ISO 6272)	≥4Nm
Scratch hardness (Sclerometer Test - Elcometer 3092)	10N
Wear resistance BCA (EN 13892-4)	3µm (AR0,5)
Resistance to temperatures (dry loading)	-30°C min. / +100°C max.
<b>Consumption: 0,9-1kg/m<sup>2</sup> Epoxol® Floor P + 0,7-0,8kg/m<sup>2</sup> Quartz Sand M-32 (per mm of thickness)</b>	

### Application conditions

Substrate moisture content	<4%
Relative air humidity (RH)	<70%
Application temperature (ambient - substrate)	+12°C min. / +35°C max.

### Curing details

Pot life (RH 50%)	+12°C	1 hour
	+25°C	40 minutes
	+30°C	30 minutes
Dry to recoat - Walkability (RH 50%)	+12°C	36 hours
	+25°C	24 hours
	+30°C	24 hours
Full hardening	~ 7 days	
<i>* Low temperatures and high humidity during application and/or curing prolong the above times, while high temperatures reduce them</i>		

### Appropriate primers on concrete substrate

	Primer	Description - Details
Solvent-free	<b>Epoxol® Primer SF</b>	Two-component, solvent-free epoxy primer for flooring applications
	<b>Epoxol® Primer SF-P</b>	Two-component, solvent-free epoxy primer, ideal in cases of substrates with increased porosity
	<b>Neopox® Primer WS</b>	Two-component, solvent-free epoxy primer for wet surfaces (without ponding water or rising moisture)
	<b>Neopox® Primer AY</b>	Two-component, solvent-free anti-osmotic epoxy primer, for floors with rising moisture
Water-based	<b>Acqua Primer</b>	Two-component water-based epoxy primer
Solvent-based	<b>Epoxol® Primer</b>	Two-component solvent-based epoxy primer

## Instructions for use

### **Substrate preparation**

The concrete must be min. Grade C20/25, with a tensile strength of  $\geq 1,5\text{MPa}$ , and allowed to cure for at least 28 days, taking all the necessary maintenance measures during its curing period. The cementitious substrate must be properly prepared mechanically (e.g. grinding, shot blasting, milling etc.) to smooth out the irregularities, achieve an open-textured surface and ensure optimum adhesion.

The surface must be dry and protected from rising moisture, stable, clean and free of dust, grease, oil, etc. Loose friable material must be fully removed by brushing or sanding with a suitable machine and a high suction vacuum cleaner.

The surface must be as smooth and flat as possible, as well as continuous (ie without voids, cracks etc.)

Repairs to the substrate, filling of joints, blowholes/voids and surface leveling must be carried out using appropriate repairing products, such as the pourable epoxy-cement mortar **Epoxol® CM** and the epoxy putty **Epoxol® Putty**, or/and a mixture of **Epoxol® Primer SF-P** and Quartz Sand M-32 (indicative mixing ratio 1:1-2 w/w), after proper priming.

### **Priming**

For the stabilization of the substrate and sealing of pores, as well as for creating the optimum conditions for stronger adhesion and higher coverage of the subsequent epoxy coating, it is recommended to apply the solvent-free epoxy **Epoxol® Primer SF-P** or an alternative appropriate **NEOTEX®** primer (see table), depending on the substrate. In cases of substrates with increased porosity, an additional priming layer may be required.

In order to ensure the adhesion of the self-leveling epoxy system that follows, especially in case it is applied more than 24 hours after the application of the primer, it is recommended to sparsely broadcast Quartz Sand M-32 (0,1-0,3mm, average grain size 0,26mm) on the still fresh layer of the primer, with an estimated sand consumption of 0,3-0,5kg/m<sup>2</sup>.

After drying, any loose grains should be removed with a high suction vacuum cleaner.

After the primer has dried, any further existing surface imperfections (holes, cracks) may be repaired locally using **Epoxol® Floor P** mixed with Quartz Sand M-32 (indicative mixing ratio 1:2 w/w). Alternatively, **Epoxol® Putty** may be used in a ratio 2A:1B or 1A:1B w/w, depending on application conditions.

### **Application**

#### *Smooth self-leveling system*

Once the primer is dry to overcoat, **Epoxol® Floor P** is applied mixed with Quartz Sand M-32 in a ratio of 1:0,7-0,8 w/w. The mixture is applied by notched trowel in a layer of 1,5-3mm thickness.

Prior to mixing, mechanical stirring of component A for  $\sim 1$  minute is recommended. This is followed by the addition of component B into component A in the predetermined ratio (10A : 2,7B w/w) and stirring of the two components for app. 3-5 minutes with a low speed electric stirrer. It is important to stir thoroughly both near the sides and at the bottom of the container, so that the hardener (component B) is evenly distributed. The mixture is then left for app. 1-2 minutes and Quartz Sand M-32 is then gradually added under continuous stirring, until the mixture becomes homogeneous.

During the application of the self-leveling coating on the floor, the thorough use of a special spiked roller is essential, in order to release any trapped air and create a smooth coating without bubbles and with an even distribution of sand in its mass. During this procedure, the use of spiked shoes is also required.

Consumption (per mm of thickness):  $\sim 0,9\text{kg/m}^2$  **Epoxol® Floor P** +  $\sim 0,70\text{kg/m}^2$  Quartz Sand M-32 for a mixing ratio of 1:0,8 w/w

#### *Anti-slip self-leveling system*

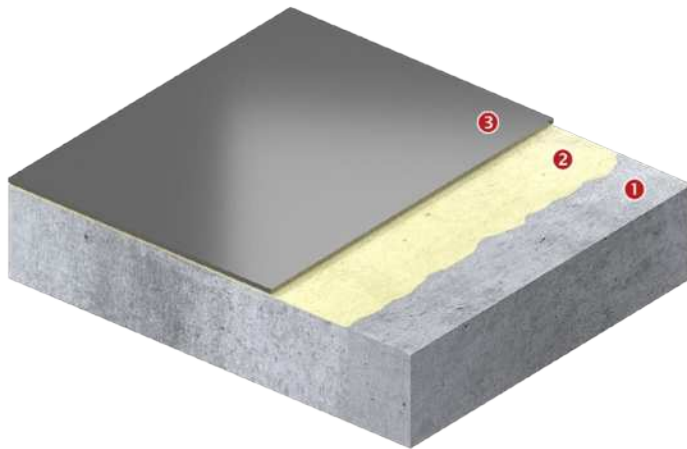
Once the above mentioned system has been applied, Quartz Sand M-32 is broadcasted *until saturation* on the still fresh layer of the self-leveling coating of **Epoxol® Floor P**, with an estimated sand consumption of 4kg/m<sup>2</sup>. After drying, any loose grains should be removed with a high suction vacuum cleaner and any surface irregularities should be sanded down.

Following the above procedure, and specifically after 24-36 hours, depending on the prevailing atmospheric conditions, it is proposed to apply **Epoxol® Floor P** as a sealing layer, by squeegee in one layer.

Prior to its application, the mixing instructions are followed as described above, but without the addition of quartz sand into the mixture.

Consumption of **Epoxol® Floor P** as sealing layer: 0,60-0,70kg/m<sup>2</sup>

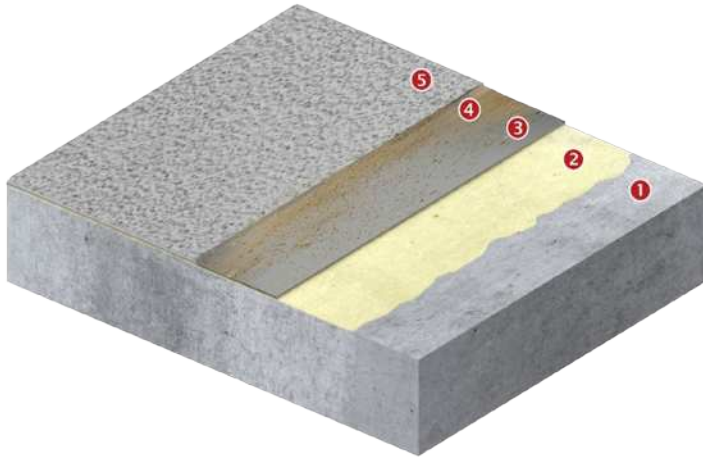
### Indicative systems build-up



#### SMOOTH EPOXY FLOORING SYSTEM WITH HIGH MECHANICAL AND CHEMICAL RESISTANCE

Indicative thickness: 1,5-3mm

- ① Concrete substrate
- ② **Epoxol® Primer SF-P** (or alternative **NEOTEX®** epoxy primer)
- ③ **Epoxol® Floor P** mixed with **Quartz Sand M-32** (ratio 1:0,7-0,8 w/w)



### SLIP RESISTANT EPOXY FLOORING SYSTEM WITH A HARD-WEARING FINISH

Indicative thickness: 3-4mm

- 1 Concrete substrate
- 2 **Epoxyol® Primer SF-P** (or alternative **NEOTEX®** epoxy primer)
- 3 **Epoxyol® Floor P** mixed with **Quartz sand M-32** (ratio 1:0,8-1,2 w/w)
- 4 Quartz sand (broadcast until saturation)
- 5 **Epoxyol® Floor P** as a sealing layer

### Special notes

- **Epoxyol® Floor P** should not be applied under wet conditions, or if wet conditions are expected to prevail during the application or the curing period of the product. Increased humidity may have a negative impact on the adhesion, the film properties and/or the final result (e.g. blurry surface, stickiness)
- The components should not have been stored at very low or very high temperatures, especially before mixing. Mixing and stirring of the mixture should be preferably done in the shade. The stirring of the mixture must be done mechanically and not manually with a rod, etc.
- Excessive stirring of the material should be avoided, in order to mitigate the risk of air entrapment. After stirring the mixture, it is recommended to apply the material shortly in order to avoid the development of high temperatures and potential hardening inside the can
- The substrate temperature must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish
- Due to the nature of the material, the direct and constant exposure of the final coating to UV radiation may cause the phenomenon of chalking over time. For this reason, it is not recommended for exposed applications outdoors.
- In case that an extended period of time (>36 hours) has passed between successive layers, it is recommended to lightly sand the surface of the previous layer, in order to avoid possible adhesion problems of the next layer

- After the application of the system, it is recommended that the floor's expansion joints are sealed with the elastomeric polyurethane sealant **Neotex® PU Joint** or with the epoxy repairing material **Epoxol® Putty** in its elastic version (mixing ratio 1A : 2-2,5B w/w)
- Depending on the desired slip resistance, quartz broadcast may be done by using quartz sand of greater granulometry (e.g. 0,4-0,8mm)
- Not recommended for use on surfaces subject to vibrations or thermal shocks

## Maintenance instructions

- In case of minor spills and stains, it is recommended to remove them as soon as possible by using a soft cloth along with warm clean water (temperature <+60°C)
- For the maintenance cleaning of the surface from dust and dirt, it is recommended to use a vacuum cleaner or a soft bristle broom. The use of hard brushes or wires to remove the stains should be avoided.
- For cleaning the surface from hardened stains, it is recommended to use a hard foam mop with a solution of water and ammonia (~3% dilution). Then, rinse off with clean warm water (temperature <+60°C) and dry the surface with a soft towel.
- In case of using commercial cleaning products, the use of neutral ones is recommended (pH between 7 and 10). Soaps or all-purpose cleaners containing water-soluble salts or harmful ingredients with high concentration in alkalis or acids should be avoided. Follow the manufacturer's recommendations with respect to the optimum dilution with water. In any case, the first time a commercial cleaning product is used, it is recommended that a trial is made in a small surface area.

<b>Appearance (cured)</b>	Glossy
<b>Colours</b>	Grey RAL 7040 Available in other shades upon request
<b>Packing</b>	Sets (A+B) of 12,7kg in plastic containers
<b>Cleaning of tools – Stains removal</b>	By <b>Neotex® 1021</b> immediately after application. In case of hardened stains, by mechanical means
<b>Volatile organic compounds (V.O.C.)</b>	V.O.C. limit acc. to the E.U. Directive 2004/42/CE for this product of category AjSB: 500g/l (Limit 1.1.2010) - V.O.C. content of the ready-to-use product <500g/l
<b>UFI code</b>	<i>Component A:</i> E020-W04H-X00H-1X5K <i>Component B:</i> M220-DOTX-8001-Q8RN
<b>Storage stability</b>	2 years, stored in its original sealed packing, protected from frost, humidity and exposure to sunlight
<b>Versions</b>	<b>Epoxol® Floor</b> , for highly durable self-levelling epoxy floors, certified for use in the food industry



---

**Epoxol® Floor S**, for highly durable self-levelling epoxy floors, where there is no food-grade requirement

**Epoxol® Floor Winter**, for applications in environments with high humidity (up to 80%) and low temperatures (up to +5°C). Mixing ratio 100A:30B w/w

**Epoxol® Floor Elastic**, with elasticity and high resistance to thermal shocks

---

The information supplied in this datasheet, concerning the uses and the applications of the product, is based on the experience and knowledge of NEOTEX® SA. It is offered as a service to designers and contractors to help them find potential solutions. However, as a supplier, NEOTEX® SA does not control the actual use of the product and therefore cannot be held responsible for the results of its use. As a result of continual technical evolution, it is up to our clients to check with our technical department that this present data sheet has not been modified by a more recent edition.

**HEADQUARTERS - PLANT**  
V. Moira str., Xiropigado  
**LOGISTICS SALES & CENTER**  
Loutsas str., Voro

P.O. Box 2315, GR 19600  
Industrial Area Mandra  
Athens, Greece  
T. +30 210 5557579

**NORTHERN GREECE BRANCH**  
Ionias str., GR 57009  
Kalochori, Thessaloniki, Greece  
T. +30 2310 467275